







Solution:  $SG @ 15.6 \text{ }^\circ\text{C} = \frac{140}{\text{Baume} + 130} = \frac{140}{26 + 130} = 0.8974$

Answer: c) 0.8974

15. Flue gas at a certain plant flows through a duct of cross section  $3 \text{ ft}^2$  at a temperature of  $350 \text{ }^\circ\text{F}$  at a rate of  $35\,000 \text{ lb/hr}$ . It has the following compositions:  $\text{N}_2 = 75 \%$ ,  $\text{O}_2 = 2 \%$ ,  $\text{CO}_2 = 15 \%$  and  $\text{H}_2\text{O} = 8 \%$ , all by volume. The gas pressure is approximately equal to atmospheric. Determine the gas velocity.

- a) 3783.4 fpm                      b) 3837.4 fpm                      **c) 3873.4 fpm**                      d) 3387.4 fpm

Solution:

$$MW = \sum (MW_i \cdot y_i) = 28\text{N}_2 + 32\text{O}_2 + 44\text{CO}_2 + 18\text{H}_2\text{O} = (28)(0.75) + (32)(0.02) + (44)(0.15) + (18)(0.08) = 29.68 \text{ lb/pmol}$$

$$\rho_g = \frac{P}{RT} = \frac{P}{\frac{\bar{R}}{MW} T} = \frac{14.7(144) \text{ lb/ft}^2}{\frac{1545.32}{29.68} \text{ Ft} \cdot \text{lb/lb} \cdot \text{ }^\circ\text{R} (350 + 460 \text{ }^\circ\text{R})} = 0.0502 \text{ lb/ft}^3$$

From continuity equation,  $V = \frac{m}{\rho A} = \frac{35000 \text{ lb/hr}}{(0.0502 \text{ lb/ft}^3)(3 \text{ ft}^2)} = 232\,403.72 \text{ ft/hr} = 3873.4 \text{ fpm}$

Answer: c) 3873.4 fpm

16. At standard conditions,  $p = 14.7 \text{ psia}$  and  $t = 32 \text{ }^\circ\text{F}$ , what is the volume of any per pmol?  
**a) 359 ft<sup>3</sup>/pmol**                      b) 539 ft<sup>3</sup>/pmol                      c) 395 ft<sup>3</sup>/pmol                      d) 593 ft<sup>3</sup>/pmol

Note: For any gas, at  $14.7 \text{ psia}$  ( $101.325 \text{ kPa}$ ) and  $32 \text{ }^\circ\text{F}$  ( $0 \text{ }^\circ\text{C}$ ):  $v = 359 \text{ ft}^3/\text{pmol} = 22.43 \text{ m}^3/\text{kgmol}$

Answer: a) 359 ft<sup>3</sup>/pmol

17. What is the percentage of the carbon content for one kg of benzene ( $\text{C}_6\text{H}_6$ )?  
**a) 92.3 %**                      b) 85.2 %                      c) 93.2 %                      d) 82.5 %

Solution:  $MW = 12(6) + 1(6) = 72 + 6 = 78 \text{ kg/kgmol}$                        $C = \frac{72}{78}(100 \%) = 92.3 \%$

Answer: a) 92.3 %

18. Determine the heat flow rate across a  $5 \text{ m}^2$  surface area of the brick wall with a thickness of  $25 \text{ cm}$ . It is maintained at  $20 \text{ }^\circ\text{C}$  at one surface and  $10 \text{ }^\circ\text{C}$  at the other surface. Thermal conductivity of the brick is  $0.96 \text{ W/m}\cdot\text{ }^\circ\text{C}$ .

- a) 219 W                      **b) 192 W**                      c) 129 W                      d) 291 W

Solution:  $q_k = \frac{k}{x} A (\Delta T) = \frac{0.96 \text{ W/m}\cdot\text{ }^\circ\text{C}}{0.25 \text{ m}} (5 \text{ m}^2)(20 - 10 \text{ }^\circ\text{C}) = 192 \text{ W}$

Answer: b) 192 W

19. Indicator test that shows that the area of card is  $33 \text{ mm}^2$ , length of card is  $50 \text{ mm}$ . If spring scale is  $1.72 \text{ MPa}$  per mm, determine the MEP:  
a) 1.781 Mpa                      b) 33 Mpa                      **c) 1.135 Mpa**                      d) 50 Mpa

Solution: Height of the Indicator card,  $h = \frac{33 \text{ mm}^2}{50 \text{ mm}} = 0.66 \text{ mm}$

Mean Effective Pressure,  $MEP = (1.72 \text{ MPa/mm})(0.66 \text{ mm}) = 1.135 \text{ MPa}$

Answer: c) 1.135 MPa

20. Find the heat transferred to the engine per kW-hr if the thermal efficiency of a certain engine is 33%.

- a) 10,909 kJ/kW-Hr**                      b) 10,809 kJ/kW-hr                      c) 11,009 kJ/kw-Hr                      d) 11,119 kJ/kW-hr

Solution:  $HR = \frac{3600}{e_{th}} = \frac{3600}{0.33} = 10909.1 \text{ kJ/kW} \cdot \text{hr}$



a) 520.2

b) 522.0

c) 502.2

d) 250.2

Solution:  $P_1 = 4120 \text{ kPaa}$        $P_2 = 1730 \text{ kPaa}$        $m_2 = ?$

$T_1 = 25 + 273 = 298 \text{ }^\circ\text{K}$        $k = 1.4$

$V_1 = 20 \text{ m}^3$        $R = 0.286 \frac{\text{ks}}{\text{kg } ^\circ\text{C}}$

**Discharging of tank:**

$$\frac{m_2}{m_1} = \left[ \frac{P_2}{P_1} \right]^{\frac{1}{k}} = \frac{V_1}{V_2}$$

$$m_1 = \frac{P_1 V_1}{RT_1} = \frac{4120(20)}{0.286(298)} = 966.82 \text{ kg}$$

$$m_2 = m_1 \left[ \frac{P_2}{P_1} \right]^{\frac{1}{k}} = 966.82 \left[ \frac{1730}{4120} \right]^{\frac{1}{1.4}} = 520.2 \text{ kg}$$

**Discharging of tank:**

$$T_2 = \left[ \frac{C_P}{C_U} \right] T_L = K T_L$$

Answer: a) 520.2

28. A parallel flow air preheater receives air at 25 °C and leaves at 110 °C. The hot gas leaves at 130 °C. Find the temperature of the hot gas entering when the LMTD is 67.4 °C.

a) 185.27 °C

b) 150 °C

c) 158.72 °C

d) 172.58 °C

Solution:  $\theta_A = t_3 - 25$

$\theta_B = 130 - 110 = 20 \text{ }^\circ\text{C}$

$$167.4 = \frac{\theta_A - 20}{\ln\left(\frac{\theta_A}{20}\right)}$$

$67.4(\ln \theta_A) - 67.4(\ln 20) = \theta_A - 20$

$67.4(\ln \theta_A) - \theta_A = 181.91$

By trial and error and interpolation,  $\theta_A = 160.27 \text{ }^\circ\text{C}$ Then,  $t_a = \theta_A + 25 = 160.27 + 25 = 185.27 \text{ }^\circ\text{C}$ 

Answer: a) 185.27 °C

29. The normal boiling point of liquid oxygen is 90°K. What is the temperature in °R?

a. 168.6

b. 194.6

c. 162.6

d. 130.6

Solution:  $T_R = t_f + 460 = \left[ \frac{9}{5} t_c + 32 \right] + 460 = \left[ \frac{5}{9} (90 - 273) + 32 \right] + 460 = 162.6 \text{ }^\circ\text{K}$

Answer: c) 162.6 °R

30. Refrigerant flows through a heat exchanger at a rate of 4.54 kg/min. Enthalpy of refrigerant entry is 237.24 kJ/kg and of refrigerant exit is 60.47 kJ/kg. Water coolant is allowed to rise 5.56°C. Determine the water flow rate in kg/min.

a. 0.70

b. 34.5

c. 37.6

d. 50.8

Solution:  $m_w = \frac{m_F(h_i - h_o)}{c_p(\Delta t)} = \frac{4.54(237.24 - 60.47)}{(4.187)(5.56)} = 34.47 \text{ kg/min}$

31. 142 liters per minute of fluid passes a boundary to a system. Calculate the pressure at this point if the flow energy of the fluid is 108.5 kJ/min.

a. 764 kPaa

b. 987 kPaa

c. 654 kPaa

d. 345 kPaa

Solution:  $p = \frac{E_f}{V} = \frac{108.5}{0.142} = 764.08 \text{ kPa}$

Answer: a) 764 kPaa

32. In an isometric process, 4 kg of a gaseous substance has 300 kJ of heat and undergoes a temperature change of 80 °K. Determine the average specific heat in kJ/kg-°K.

a. 0.6754

b. 0.1324

c. 0.9375

d. 0.6754







a) 35 303.76

b) **32 687.75**

c) 36 287.75

d) 37 682.75

Answer: b) 32 687.75 kW

$$\text{Solution: } WP = \frac{\rho g V(H)}{1000} = \frac{(1000)(9.8066)(120)(30)}{1000} = 35303.76 \text{ kW}$$

$$W_k = (0.94)(0.985)(35303.76) = 32687.75 \text{ kW}$$

49. A 65 kg-m/s of work is converted by an electric motor from 1 kW of electrical input. If the speed is 1750 rpm, find the driven torque in N-m.

a) 4.38

b) 8.34

c) 4.83

d) **3.48**

$$\text{Solution: } W = \frac{\rho g Q(H)}{1000} = \frac{1000(9.8066)(120)(30)}{1000} = 35303.76 \text{ kW}$$

$$P = \frac{\pi n T}{30} = W \quad T = \frac{30W}{\pi n} = \frac{30(637.429)}{\pi(1750)} = 3.48 \text{ N.m}$$

50. It is required to produce a steady output of 50 MW from a hydraulic turbine. It receives water from a reservoir at an elevation of 100 m above it. Calculate the minimum water flow in kg/s to produce this output.

a) **51 000**

b) 15 000

c) 50 100

d) 50 010

Answer: a) 51 000 kg/s

$$\text{Solution: } WP = \frac{\rho g QH}{1000} = \frac{MgH}{1000} \quad m = \frac{1000WP}{gH} = \frac{1000(50000)}{9.8066(100)} = 50986.1 \text{ kg/s}$$

51. A 6m-diameter spherical balloon filled with gas weighing 5.5 N/m<sup>3</sup>. In Standard air weighing 12 N/m<sup>3</sup>, what is the maximum load including its weight that the balloon can lift?a) **735.13 N**

b) 753.31 N

c) 713.53 N

d) 751.33 N

Answer: a) 735.13 N

$$\text{Solution: } F_g = W_a - W_B \quad V_T = \frac{\pi}{6} d^3 = \frac{\pi}{6} (6)^3 = 113.097 \text{ m}^3 \quad F_g = (12 - 5.5)(113.097) = 735.13 \text{ N}$$

52. 0.5 kg of an ideal gas in a non-flow, closed, system has increased its temperature by 10 °C while the gas does 10 kJ of work. What is the heat transfer, in kJ, if  $c_v = 0.9 \text{ kJ/kg-K}$ ?a) **14.5 kJ**

b) 15.4 kJ

c) 41.5 kJ

d) 51.4 kJ

Answer: a) 14.5 kJ

$$\text{Solution: } Q = \Delta u + W \quad Q = mc_v(T_2 - T_1) + W = 0.5(0.9)(10) + 10 = 14.5 \text{ kJ}$$

53. 55,000 gallons of water passes through a heat exchanger and absorbs 29540000 kJ. The exit temperature is 45 °C. Calculate the water entrance temperature.

a) 10.18 °C

b) 18.01 °C

c) 8.011 °C

d) **11.08 °C**

Answer: d) 11.08 °C

$$\text{Solution: } V_T = (55000 \text{ gal})(3.4854 \text{ li/gal}) \left[ \frac{1 \text{ m}^3}{1000 \text{ li}} \right] = 208.197 \text{ m}^3$$

$$m = \rho V = 1000(208.197) = 208197 \text{ kg}$$

$$Q = mc_p(T_2 - T_1) \quad T_1 = T_2 - \frac{Q}{mc_p} = (45 + 273) - \frac{29540000}{208197(4.187)}$$

$$T_1 = 284.113 \text{ } ^\circ\text{k} \quad t_1 = 11.113 \text{ } ^\circ\text{C}$$

54. Ammonia flows through a heat exchanger with a rate of 5kg/min. Water coolant is allowed to rise to 10 °C. Enthalpy of ammonia at entry is 240 kJ/kg and at exit is 80 kJ/kg Determine the water flow rate, in kg/min.

a) 19.11 kg/min

b) 11.19 kg/min

c) 11.91 kg/min

d) 91.11 kg/min

Answer: a) 19.11 kg/min

$$\text{Solution: } m_w c_{pw} (\Delta t)_w = m_1 (h_1 - h_2) \quad m_w = \frac{5(240 - 80)}{4.187(10)} = 19.11 \text{ kg/min}$$

55. A power unit is burning 1 055 000 kJ/hr of fuel with high and low temperature extremes of 840 °C and 5 °C. Determine the maximum hp output of the unit.

a) 249.72 Hp

b) 279.24 Hp

c) 247.92 Hp

d) 294.72 Hp

Answer: d) 294.72 Hp

$$\text{Solution: } \frac{W}{Q_H} = \frac{T_H - T_L}{T_H} \quad W = Q_H \left[ \frac{T_H - T_L}{T_H} \right] = \left[ \frac{1055000}{3600} \right] \left[ \frac{840 - 5}{840 + 273} \right] \quad W = 219.86 \text{ kW} = 294.715 \text{ Hp}$$

56. An Otto engine operates on hot-air standard with  $k=1.35$ . The conditions at the beginning of compression are 101.325 kPa, 0.05 m<sup>3</sup> and 32 °C. The clearance is 8 % and 15 kJ are added per cycle. Determine the mean effective pressure.

a) 193.7 kPa

b) 173.9 kPa

c) 139.7 kPa

d) 179.3 kPa

Answer: a) 193.7 kPa

$$\text{Solution: } r_k = \frac{c + 1}{c} = \frac{1.08}{0.08} = 13.5 \quad e_{th} = \left[ 1 - \frac{1}{(r_k)^{k-1}} \right] (100\%) = \left[ 1 - \frac{1}{(13.5)^{0.35}} \right] (100\%) = 59.785\%$$

$$W = e_{th} (Q_H) = 0.59785(15) = 8.968 \text{ kJ} \quad V_2 = \frac{V_1}{r_k} = \frac{0.05}{13.5} = 0.0037 \text{ m}^3$$

$$P_m = \frac{W}{V_D} = \frac{W}{V_1 - V_2} = \frac{8.968}{0.05 - 0.0037} = 193.69 \text{ kPa}$$

57. The cycle work of an air standard Otto engine is 1000 kJ/kg. What is the compression ratio of the engine if the maximum cycle temperature is 3173 °K and the temperature at the end of isentropic compression is 773 °K

a) 8.74

b) 7.84

c) 7.48

d) 8.47

Answer: a) 8.74

$$\text{Solution: } e_{th} = \frac{W}{Q_A} = \frac{W}{c_v (T_3 - T_2)} = \left[ \frac{1000}{0.7186(3173 - 773)} \right] (100\%) = 57.98\% \quad e_{th} = \left[ 1 - \frac{1}{(r_k)^{k-1}} \right] (100\%)$$

$$r_k = \left[ \frac{1}{1 - e_{th}} \right]^{\frac{1}{k-1}} = \left[ \frac{1}{1 - 0.5798} \right]^{\frac{1}{0.4}} = 8.74$$

58. A heat exchanger receives hot gas at 150 °F and leaves at 90 °F. The cold water enters at 81 °F and leaves at 95 °F. Determine the AMTD .

a) 25.41 °F

b) 32 °F

c) 23 °F

d) 24.51 °C

Answer: b) 32 °F

$$\text{Solution: } \theta_A = 90 - 81 = 9 \text{ °F} \quad \theta_B = 150 - 95 = 55 \text{ °F} \quad \text{AMTD} = \frac{9 + 55}{2} = 32 \text{ °F}$$

59. Determine the number of wells required for a 20 000 kW geothermal power plant which has a generator efficiency and turbine efficiency of 90 % and 80 %, respectively. The quality of steam after throttling is 23 % and each well is to discharges 250 000 kg/hr of water. The change of enthalpy at entrance and exit of the turbine is 600 kJ/kg.

a) 2 wells

b) 4 wells

c) 3 wells

d) 1 well

Answer: c) 3 wells







$$\text{Solution: } m_1 = \frac{m_2(1 - MC_2)}{1 - MC_1} = \frac{0.30(1 - 0.02)}{1 - 0.20} = 0.3675 \text{ kg/s}$$

$$m_a = \frac{m_1 - m_2}{\Delta W} = \frac{0.3675 - 0.30}{0.0165} = 4.091 \text{ kg/s}$$

77. A dryer is to deliver copra with 5 % water and 95 % solids. Copra contains 60 % water and 40 % of solids in the feed. Find the amount of water removed based on a 5 kg of bone-dry-material.

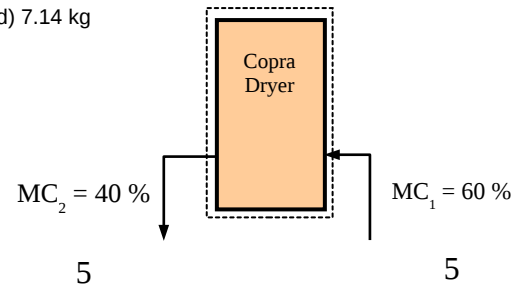
- a) 3.17 kg                      b) **4.17 kg**                      c) 1.47 kg                      d) 7.14 kg

Answer: b) 4.17 kg

$$\text{Solution: } m_1 = \frac{\text{BDM}}{1 - MC_1} = \frac{5}{1 - 0.60} = 12.5 \text{ kg}$$

$$m_2 = \frac{\text{BDM}}{1 - MC_2} = \frac{5}{1 - 0.40} = 8.33 \text{ kg}$$

$$\text{Mass of water removed: } m_w = m_1 - m_2 = 12.5 - 8.33 = 4.17 \text{ kg}$$

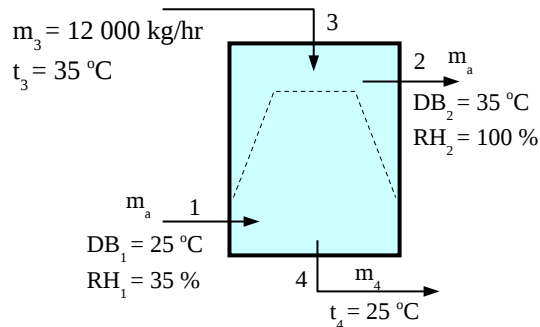


78. In an industrial cold storage plant, a cooling tower cools 12 000 kg/min of water from 35 °C to 25 °C. The inlet air to the cooling tower has a temperature of 25 °C DB and 35 % RH ( $h = 42.65 \text{ kJ/kg d.a.}$ ,  $W = 0.0069 \text{ kg/kg d.a.}$ ,  $v = 0.75 \text{ m}^3/\text{kg}$ ). Air leaves the cooling tower saturated at 35 °C ( $h = 129.07 \text{ kJ/kg}$ ,  $W = 0.0366$ ). Calculate the volume flow rate of air required by the cooling tower in  $\text{m}^3/\text{min}$ .

- a) **4 360.45 m<sup>3</sup>/min**                      b) 3 460.45 m<sup>3</sup>/min                      c) 5 460.35 kg/min                      d) 4 063.54 m<sup>3</sup>/min

Answer: a) 4360.45 m<sup>3</sup>/min

Solution:



- Neglecting losses such that heat absorbed by the cooling water from the condenser is equal to the heat rejected to the air.

$$q_w = q_a \rightarrow m_a (h_2 - h_1) = m_w c_p (t_3 - t_4)$$

$$\text{Solving for the mass flow rate of air, } m_a = \frac{m_w c_p (t_3 - t_4)}{h_2 - h_1} = \frac{12000(4.187)(35 - 25)}{129.07 - 42.65} = 5813.93 \text{ kg/min}$$

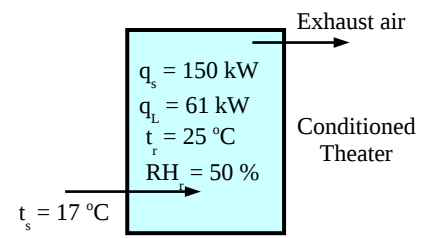
$$\text{Solving for the volume flow rate of surrounding air, } Q_1 = m_a v_1 = (5813.93)(0.75) = 4360.45 \text{ m}^3/\text{min}.$$

79. An auditorium is to be maintained at 25 °C DB and 50 % RH ( $W_r = 0.0098 \text{ kg/kg d.a.}$ ,  $p_{ar} = 3.169 \text{ kPa}$ ). The supply air enters the theater at 17 °C. The sensible and latent heat loads are 150 kW and 61 kW, respectively. Determine the humidity ratio of the supply air.

- a) **0.0085**                      b) 0.085                      c) 0.0058                      d) 0.058

Answer: a) 0.0085

$$\text{Solution: Solving for } m_s, q_s = 1.0062 m (t_r - t_s)$$



$$m_s = \frac{q_s}{1.0062(t_r - t_s)} = \frac{150}{1.0062(25 - 17)} = 18.63 \text{ kg/s}$$

Solving for  $W_s$ ,  $q_l = 2501 m (W_r - W_s)$ :

$$W_s = W_r - \frac{q_l}{2501 m_s} = 0.0098 - \frac{61}{2501(18.63)} = 0.0085 \text{ kg/kg da}$$

80. The change in humidity ratio in a cooling tower is  $0.025 \text{ kg}_{\text{wv}}/\text{kg}_{\text{da}}$ . The amount of water carried by air is  $0.1134 \text{ kg/sec}$ . Calculate the volume of air needed in a cooling tower if the specific volume is  $0.0385 \text{ m}^3/\text{kg}$  expressed in  $\text{m}^3/\text{min}$ .

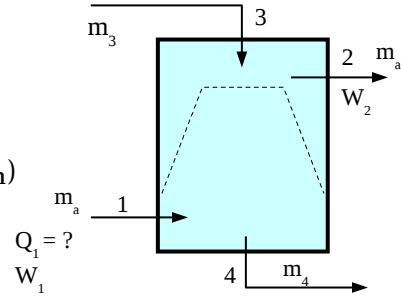
- a. 5.10                                      b. 7.85                                      c. **10.5**                                      d. 12.95

Answer: c)  $10.5 \text{ m}^3/\text{min}$

$$\text{Solution: } m_v = m_a (\Delta W) \quad m_a = \frac{m_v}{\Delta W} = \frac{0.1134}{0.025} = 4.536 \text{ kg/s}$$

$$Q_1 = m_a v_a = (4.536 \text{ kg/s})(0.0385 \text{ m}^3/\text{kg da})(60 \text{ sec/min})$$

$$= 10.48 \text{ m}^3/\text{min}$$



81. A lodge is to be maintained at  $25^\circ\text{C}$  DB and  $50\%$  RH. The supply air enters the lodge at  $17^\circ\text{C}$ . The sensible and latent heat loads are  $150 \text{ kW}$  and  $60 \text{ kW}$ , respectively. Determine the sensible heat ratio.

- a) **0.714**                                      b) 0.814                                      c) 0.753                                      d) 0.853

Answer: a) 0.714

$$\text{Solution: } SHR = \frac{q_s}{q_s + q_l} = \frac{150}{150 + 60} = 0.714$$

82. A motel is to be maintained at  $20^\circ\text{C}$  dry bulb,  $52\%$  relative humidity. Sensible heat load is  $500\,000 \text{ kJ/hr}$  while latent heat load is  $20\,000 \text{ kJ/hr}$ . Determine the amount of air at  $15^\circ\text{C}$  that must be supplied in  $\text{kg/hr}$ . Assume  $c_p$  of air is  $1.0062 \text{ kJ/kg}\cdot^\circ\text{K}$ .

- a) 100 383.82  $\text{kg/hr}$                                       b) 98 393.82  $\text{kg/hr}$                                       c) **99 383.82  $\text{kg/hr}$**                                       d) 99 883.32  $\text{kg/hr}$

Answer: c)  $99\,383.82 \text{ kg/hr}$

$$\text{Solution: } q_s = m_a c_p (t_r - t_s) \quad m_a = \frac{q_s}{c_p (t_r - t_s)} = \frac{500\,000 \text{ kJ/hr}}{(1.0062 \text{ kJ/kg}\cdot^\circ\text{K})(20 - 15)} = 99\,383.82 \text{ kg/hr}$$

83. Hot water from an engine enters the cooling tower circuit at  $50^\circ\text{C}$  and exits the tower at  $32^\circ\text{C}$ . If the ambient conditions is at  $35^\circ\text{C}$  dry bulb and  $24^\circ\text{C}$  wet bulb, what is the cooling effectiveness of the cooling tower in percent?

- a. 59.23                                      b. 64.23                                      c. **69.23**                                      d. 74.23

$$\text{Solution: } e = \frac{ACR}{TCR} (100\%) = \frac{t_3 - t_4}{t_3 - WB_1} (100\%) = \frac{50 - 32}{50 - 24} (100\%) = 69.23\%$$

84. A moist air is at  $30^\circ\text{C}$  dry bulb and specific humidity of  $0.015 \text{ kg/kg}$  dry air. Barometric pressure is  $90 \text{ kPa}$ . Determine the specific volume of the moist air.

- a)  $0.98 \text{ m}^3/\text{kg d.a.}$                                       b)  **$0.99 \text{ m}^3/\text{kg d.a.}$**                                       c)  $0.89 \text{ m}^3/\text{kg d.a.}$                                       d)  $0.88 \text{ m}^3/\text{kg d.a.}$

Answer: b)  $0.99 \text{ m}^3/\text{kg d.a.}$



Other Solution:  $\frac{q_k}{A}_A = \frac{q_k}{A}_B$        $\frac{T_1 - T_2}{\frac{x}{k}_A} = \frac{T_2 - T_3}{\frac{x}{k}_B}$

$$\frac{800 - T_2}{\frac{0.012}{19}} = \frac{T_2 - 350}{\frac{0.05}{0.7}} \quad T_2 = 796.06 \text{ }^\circ\text{K}$$

Note: Temperature drop across the stainless steel is only 4 K while across asbestos is 446 K.

89. A pipe is located in a room where the ambient air temperature is 30 °C. It carries steam at 110 °C. The pipe (k = 185 W/m-K) has an internal diameter (ID) of 10 cm and an outside diameter (OD) of 12 cm. If the convective heat transfer coefficient between the pipe and air is 15 W/m<sup>2</sup>-K. Determine the heat transfer rate per unit length of pipe if the pipe is un-insulated.

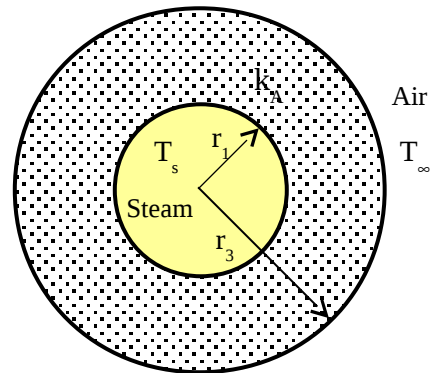
- a) 452 W/m                                      b) 542 W/m                                      c) 254 W/m                                      d) 245 W/m

Answer: a) 452 W/m

Solution: For the un-insulated pipe

- The only significant resistance to heat flow are the conductive resistance of the pipe and the convective resistance of the room air. Since convective resistance of steam is negligible.

$$\frac{q_k}{L} = \frac{2\pi(T_s - T_\infty)}{\ln\left(\frac{r_2}{r_1}\right) \frac{1}{k} + \frac{1}{r_2 h_o}} = \frac{2\pi(110 - 30)}{\ln\left(\frac{6}{5}\right) \frac{1}{185} + \frac{1}{(0.06)(15)}} = 451.99 \text{ W/m}$$

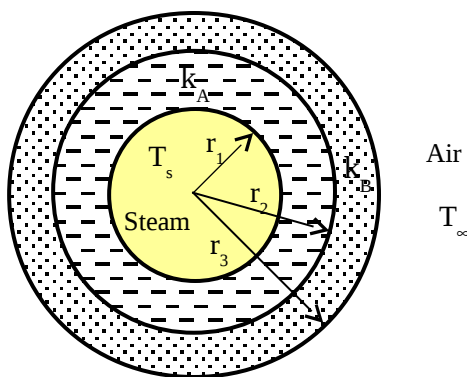


90. A pipe is located in a room where the ambient air temperature is 30 °C. It carries steam at 110 °C. The pipe (k = 185 W/m-K) has an internal diameter (ID) of 10 cm and an outside diameter (OD) of 12 cm. If the convective heat transfer coefficient between the pipe and air is 15 W/m<sup>2</sup>-K. To reduce the heat loss from the pipe, it is covered with a 5-cm-thick layer of insulation (k = 0.20 W/m-K). Determine the heat transfer rate per unit length from the insulated pipe. Assume that convective resistance of the steam is negligible.

- a) 138.3 W/m                                      b) 121.33 W/m                                      c) 165.8 W/m                                      d) 168.5 W/m

Answer: b) 121.33 W/m

Solution: 
$$\frac{Q_k}{L} = \frac{T_s - T_\infty}{\frac{\ln(r_2/r_1)}{2\pi k_A} + \frac{\ln(r_3/r_2)}{2\pi k_B} + \frac{1}{2\pi r_2 h_c}} = \frac{2\pi(110 - 30)}{\frac{\ln(6/5)}{(185)} + \frac{\ln(11/6)}{(0.2)} + \frac{1}{(0.06)(15)}} = 121.33 \text{ W/m}$$



91. A 1-mm-diameter electrical wire is covered with a 2-mm thick layer of insulation ( $k = 0.5 \text{ W/m}\cdot^\circ\text{K}$ ). The wire is surrounded by air with an ambient temperature of  $25^\circ\text{C}$  and  $h_c = 10 \text{ W/m}^2\cdot^\circ\text{K}$ . The wire temperature is  $100^\circ\text{C}$ . Determine the Biot number.  
 a) 0.02                      b) 0.03                      c) **0.05**                      d) 0.07

Answer: c) 0.05

Solution: Biot Number,  $B_i = \frac{h_c r_o}{k_I} = \frac{10(2 + 0.5)10^{-3}}{0.5} = 0.05$

o Since  $B_i < 1$ , the presence of insulation will increase the heat transfer from the wire.

92. A 1-mm-diameter electrical wire is covered with a 2-mm thick layer of insulation ( $k = 0.5 \text{ W/m}\cdot^\circ\text{K}$ ). The wire is surrounded by air with an ambient temperature of  $25^\circ\text{C}$  and  $h_c = 10 \text{ W/m}^2\cdot^\circ\text{K}$ . The wire temperature is  $100^\circ\text{C}$ . Determine the rate of heat dissipated from the wire per unit length. Assume that the wire temperature is not affected by presence of insulation.  
 a) **10.90 W/m**                      b) 9.10 W/m                      c) 19.0 W/m                      d) 1.90 W/m

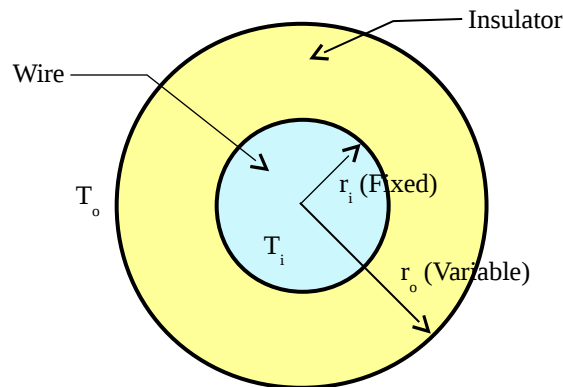
Answer: a) 10.90 W/m

Solution:

Solving for the Biot Number:  $B_i = \frac{h_c r_o}{k_I} = \frac{10(2 + 0.5)10^{-3}}{0.5} = 0.05$

o Since  $B_i < 1$ , the presence of insulation will increase the heat transfer from the wire.

Consider the wire with Insulation: 
$$\frac{q_k}{L} = \frac{T_i - T_\infty}{\frac{\ln\left(\frac{r_o}{r_i}\right)}{2\pi k_I} + \frac{1}{2\pi r_o h_c}} = \frac{100 - 25}{\frac{\ln\left(\frac{2.5}{0.5}\right)}{2\pi(0.5)} + \frac{1}{2\pi(2.5 \times 10^{-3})(10)}} = 10.90 \text{ W/m}$$



93. Determine the critical radius in cm for an asbestos-cement covered pipe;  $k_{\text{asb}} = 0.208 \text{ W/m}\cdot\text{K}$ . The external heat-transfer coefficient is  $1.5 \text{ Btu/h}\cdot\text{ft}^2\cdot\text{°F}$ .

a) 2.44 cm                      b) 2.55 cm                      c) 2.66 cm                      d) 2.22 cm

Solution: Biot Number,  $B_i = \frac{h_c r_o}{k_I} = \frac{10(2 + 0.5)10^{-3}}{0.5} = 0.05$

Solving for the Critical Radius:  $r_c = \frac{k_I}{h_c} = \frac{0.208 \text{ W/m}\cdot\text{K}}{1.5 \frac{\text{Btu}}{\text{Hr}\cdot\text{ft}^2\cdot\text{°F}} \cdot 5.6751 \frac{\text{W}}{\text{m}^2\cdot\text{°C}}} = 0.02443 \text{ m} = 2.44 \text{ cm}$

Note:  $1 \frac{\text{Btu}}{\text{hr}\cdot\text{ft}^2\cdot\text{°F}} = 1 \frac{\text{Btu}}{\text{hr}\cdot\text{ft}^2\cdot\text{°F}} \cdot 1055 \frac{\text{J}}{\text{Btu}} \cdot \frac{1 \text{ Hr}}{3600 \text{ s}} \cdot \left(\frac{3.28 \text{ ft}}{1 \text{ m}}\right)^2 \cdot \frac{9}{5} \frac{\text{°F}}{\text{°C}} = 5.6751 \frac{\text{W}}{\text{m}^2\cdot\text{°C}}$

94. Hot air flows, at an average temperature of  $100 \text{ °C}$ , through a  $2.5\text{-m}$ -long tube with an inside diameter of  $50 \text{ mm}$ . The temperature of the pipe is  $20 \text{ °C}$  along its entire length. Convective film coefficient is  $20.1 \text{ W/m}^2\cdot\text{K}$ . Determine the convective heat transfer from air to tube.

a) 631.46 W                      b) 641.36 W                      c) 661.43 W                      d) 663.14 W

Solution: Solving for the Convective Heat Transfer,

$$q_c = A h_c (\Delta T) = (\pi D_i L) h_c (\Delta T) = \pi(0.050 \text{ m})(2.5 \text{ m})(20.1 \text{ W/m}^2\cdot\text{K})(100 - 20) = 631.46 \text{ W}$$

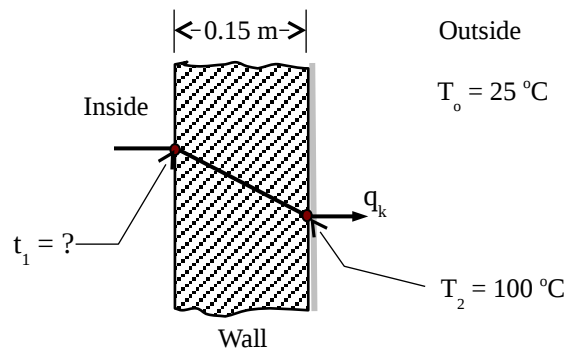
95. Under steady state conditions the outer surface of a furnace has a measured temperature of  $100 \text{ °C}$ . The hot combustion gases of a furnace are separated from the ambient air and its surrounding which are at  $25 \text{ °C}$ , by a brick wall  $0.15 \text{ m}$  thick. The brick has a thermal conductivity of  $1.2 \text{ W/m}\cdot\text{K}$  and a surface emissivity of  $0.80$ . Free convection heat transfer to the air adjoining this surface is characterized by a convection coefficient of  $20 \text{ W/m}^2\cdot\text{K}$ . What is the inner temperature?

a) 252.3 °C                      b) 352.5 °C                      c) 532.5 °C                      d) 325.5 °C

Answer: b) 352.5 °C

Solution: Since radiation Heat Transfer is considered:  $\frac{q_k}{A} = \frac{q_c}{A} + \frac{q_r}{A}$

$$\frac{k(T_1 - T_2)}{x} = h_c(T_2 - T_o) + \epsilon \sigma (T_2^4 - T_o^4)$$



$$\frac{(1.2 \text{ W/m}\cdot\text{K})}{0.15 \text{ m}} (T_1 - 100) = 20 \frac{\text{W}}{\text{m}^2\cdot\text{K}} (100 - 25) + (0.80) \cdot 5.669 \times 10^{-8} \frac{\text{W}}{\text{m}^2\cdot\text{K}^4} [(100 + 273)^4 - (25 + 273)^4]$$

$$T_1 = 352.53 \text{ °C}$$

Note:  $\sigma = 5.669 \times 10^{-8} \frac{\text{W}}{\text{m}^2\cdot\text{K}^4} = 0.1714 \times 10^{-8} \frac{\text{Btu}}{\text{Hr}\cdot\text{ft}^2\cdot\text{°R}^4} = \text{Stefan}\cdot\text{Boltzmann Constant}$

96. Forced air flows over a convective heat exchanger in a room heater, resulting in a convective heat transfer coefficient  $h = 200 \text{ Btu/hr}\cdot\text{ft}^2\cdot\text{°F}$ . The surface temperature of heat exchanger may be considered constant at  $150 \text{ °F}$ , and the air is at  $65 \text{ °F}$ . Determine the heat exchanger surface area required for  $30\,000 \text{ Btu/h}$  of heating.

a) 1.675 ft<sup>2</sup>                      b) 1.765 ft<sup>2</sup>                      c) 1.657 ft<sup>2</sup>                      d) 1.575 ft<sup>2</sup>

Answer: b) 1.765 ft<sup>2</sup>

$$\text{Solution: } A = \frac{q_c}{h_c(\Delta T)} = \frac{30\,000 \text{ Btu/Hr}}{200 \frac{\text{Btu}}{\text{Hr} \cdot \text{ft}^2 \cdot ^\circ\text{F}} (150 - 65)} = 1.765 \text{ ft}^2$$

97. A brine solution is heated from 6 °C to 12 °C in a double-pipe heat exchanger by water entering at 50 °C and leaving at 40 °C at the rate of 0.166 kg/s. If the overall heat transfer coefficient is 850 W/m<sup>2</sup>·°C, what heat exchanger area is required for counter flow?

a) 0.152 m<sup>2</sup>

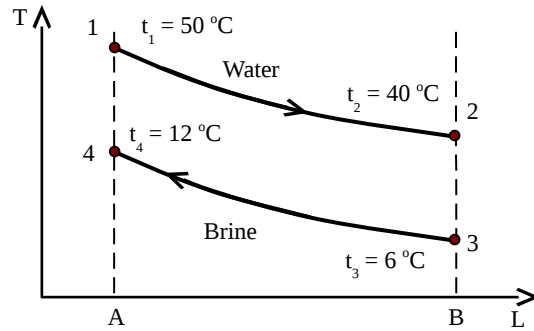
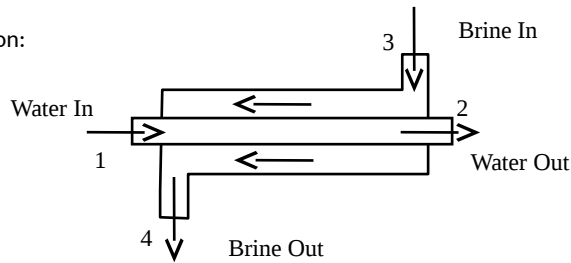
b) 0.173 m<sup>2</sup>

c) **0.221 m<sup>2</sup>**

d) 0.952 m<sup>2</sup>

Answer: c) 0.221 m<sup>2</sup>

Solution:



$$\text{Heat rejected by the water: } q_w = m_w c_{pw} (T_1 - T_2) = (0.166 \text{ kg/s})(4.187 \text{ kJ/kg} \cdot \text{K})(50 - 40) = 6.95 \text{ kW}$$

Terminal Temperature Difference and Log mean temperature difference, LMTD:

$$\theta_A = t_1 - t_4 = 50 - 12 = 38 \text{ }^\circ\text{C}$$

$$\theta_B = t_2 - t_3 = 40 - 6 = 34 \text{ }^\circ\text{C}$$

$$\text{LMTD} = \frac{\theta_{\max} - \theta_{\min}}{\ln \frac{\theta_{\max}}{\theta_{\min}}} = \frac{38 - 34}{\ln \frac{38}{34}} = 36.99 \text{ }^\circ\text{C}$$

$$\text{Solving for the surface Area: } A = \frac{q_k}{U(\text{LMTD})} = \frac{6950}{(850)(36.99)} = 0.221 \text{ m}^2$$

98. A liquid to liquid counter flow heat exchanger is used to heat a cold fluid from 120 °F and 310 °F. Assuming that the hot fluid enters at 500 °F and leaves at 400 °F, determine the LMTD for the heat exchanger.

a) 132 °F

b) 332 °F

c) **232 °F**

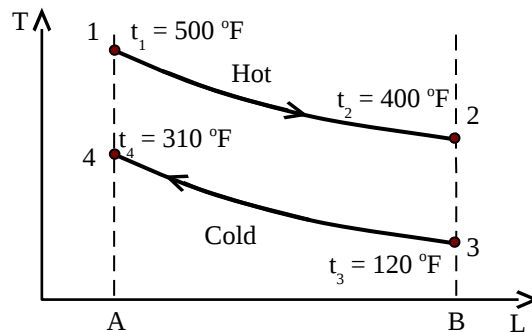
d) 432 °F

Answer: c) 232 °F

$$\text{Solution: } \theta_A = t_1 - t_4 = 500 - 310 = 190 \text{ }^\circ\text{F}$$

$$\theta_B = t_2 - t_3 = 400 - 120 = 280 \text{ }^\circ\text{F}$$

$$\text{LMTD} = \frac{\theta_{\max} - \theta_{\min}}{\ln \frac{\theta_{\max}}{\theta_{\min}}} = \frac{280 - 190}{\ln \frac{280}{190}} = 232.1 \text{ }^\circ\text{F}$$



99. Consider a blackbody emitting at 1600 K. Determine the wavelength at which the blackbody spectral emissive power is maximum.

a) 1.329 μm

b) 1.932 μm

c) **1.811 μm**

d) 1.181 μm

Solution: From the Wien's Displacement Law,

$$\lambda_{\max} T = 2897.6 \text{ } \mu\text{m} \cdot \text{K} \quad \text{or} \quad \lambda_{\max} T = 5215.6 \text{ } \mu\text{m} \cdot ^\circ\text{R}$$

$$\lambda_{\max} = \frac{2897.6}{T} = \frac{2897.6}{1600} = 1.811 \text{ } \mu\text{m}$$

100. A blackbody filament is heated to 2300 K. What is the maximum radiative heat flux from the filament?

- a) **1 586 418 W/m<sup>2</sup>**      b) 1 654 938 W/m<sup>2</sup>      c) 2 586 418 W/m<sup>2</sup>      d) 3 548 798 W/m<sup>2</sup>

Answer: a) 1 586 418 W/m<sup>2</sup>

$$\text{Solution: } \frac{q_r}{A} = \epsilon \sigma T^4 = (1.0) \left[ 5.669 \times 10^{-8} \frac{\text{W}}{\text{m}^2 \cdot \text{K}^4} \right] (2300 \text{ K})^4 = 1586418.63 \frac{\text{W}}{\text{m}^2}$$

101. A huge blackbody enclosure has a small opening area of 1 cm<sup>2</sup>. The radiative energy emitted by the opening is 5.67 W. Determine the temperature of the blackbody enclosure.

- a) 1599 °K      b) 1999 °K      c) 1 200 °K      d) **1 000 °K**

Answer: d) 1000 K

$$\text{Solution: } q_r = \epsilon \sigma A T^4 \quad T = \left[ \frac{q_r}{\epsilon \sigma A} \right]^{\frac{1}{4}} = \left[ \frac{5.67}{(1.0)(5.669 \times 10^{-8})(1 \text{ cm}^2)} \right]^{\frac{1}{4}} \left[ \frac{1 \text{ m}}{100 \text{ cm}} \right]^2 = 1000 \text{ } ^\circ\text{K}$$

102. Just after sunset, a man standing near a brick wall can sense radiant energy. Such walls frequently have surface temperatures around 44 °C, and typical brick emissivity values are on the order of 0.92. What would be the radiant thermal flux per square foot from a brick wall at this temperature?

- a) 275 W/m<sup>2</sup>      b) **527 W/m<sup>2</sup>**      c) 528 W/m<sup>2</sup>      d) 529 W/m<sup>2</sup>

Answer: b) 527 W/m<sup>2</sup>

$$\text{Solution: } \frac{q_r}{A} = \epsilon \sigma T^4 = (0.92) (5.669 \times 10^{-8}) (44 + 273)^4 = 5.2666 \text{ W / m}^2$$

103. The filament of a 75-W light bulb may be considered a blackbody radiating into a black enclosure at 70 °C. The filament diameter is 0.10 mm, and the length is 5 cm. Considering only radiation, determine the filament temperature.

- a) 3 030.54 °K      b) **3 029.54 °K**      c) 2 030.54 °K      d) 3 028.54 °K

Answer: b) 3029.54 K

$$\text{Solution: } A = \pi D L = \pi (0.0001 \text{ m})(0.05 \text{ m}) = 1.5708 \times 10^{-5} \text{ m}^2 \quad q_r = \epsilon \sigma A (T_1^4 - T_2^4)$$

$$75 = (1.0) (5.669 \times 10^{-8}) (\pi) (0.0001) (0.05) [T_1^4 - (70 + 273)^4] \quad T_1 = 3029.54 \text{ } ^\circ\text{K}$$

104. At point in a horizontal pipe line the pressure of water following at a velocity of 4.6 m/s is 117.3 kPaa; at another point close by, where the pipe has a smaller section, the pressure is 110.4 kPaa. If the head loss is 0.20 m, find the velocity of the second point.

- a) 2.71 m/s      b) **1.85 m/s**      c) 3.71 m/s      d) 2.85 m/s

Answer: b) 1.85 m/s

$$\text{Solution: } p_2 = 110.4 \text{ kPaa} \quad V_1 = 4.6 \text{ m/s} \quad p_1 = 117.3 \text{ kPaa}$$

$$\text{Solving for } V_2 \text{ if } H_L = 0.20 \text{ m, using the Bernoulli's equation: } \frac{p_1}{\rho g} + z_1 + \frac{V_1^2}{2g} = \frac{p_2}{\rho g} + z_2 + \frac{V_2^2}{2g} + H_L$$

$$V_2 = \sqrt{\frac{2(p_2 - p_1)}{\rho} + V_1^2 - 2gH_L} = \sqrt{\frac{2(110400 - 117300)}{1000} + (4.6)^2 - 2(9.8066)(0.20)} = 1.85 \text{ m/s}$$

105. A manometer tube contains 60 % water and 40 % alcohol (SG = 0.80). What is the manometer fluid height difference if a 6.2 psi pressure is applied across the two ends of a manometer?

- a) **214.62 inches**                      b) 316 inches                      c) 151 inches                      d) 18.6 inches

Answer: a) 214.62 inches

$$\text{Solution: } h = \frac{p}{\gamma} = \frac{(6.2)(144)}{(0.80)(62.4)} = 12.885 \text{ ft} = 214.62 \text{ inches}$$

106. A closed circular pipe of 17 inches inside diameter, carries a 3300 gpm of water flow. If the friction is 0.03, determine the expected head loss per mile of the pipe.

- a) 0.007 ft                      b) 0.647 ft                      c) **37.76 ft**                      d) 35.80 ft

Answer: c) 37.76 ft

$$\text{Solution: } Q = 3300 \text{ gpm} = 208.197 \text{ lps} = 0.208197 \text{ m}^3/\text{s} = 7.3468 \text{ ft}^3/\text{s}$$

$$1 \text{ mile} = 5280 \text{ ft}$$

$$V = \frac{4Q}{\pi D^2} = \frac{4(7.3468)}{\pi \left(\frac{17}{12}\right)^2} = 4.66 \text{ fps}$$

$$h_L = f \left(\frac{L}{D}\right) \frac{V^2}{2g} = (0.03) \left(\frac{5280}{\frac{17}{12}}\right) \frac{(4.66)^2}{2(32.2)} = 37.75 \text{ ft}$$

107. From feed water at 80 °C ( $h_f = 334.9 \text{ kJ/kg}$ ), steam at a pressure of 0.90 MPaa ( $h_g = 743 \text{ kJ/kg}$ ,  $h_{fg} = 2031 \text{ kJ/kg}$ ) is generated in an exhaust gas boiler. If the dryness factor of the steam is 0.95, determine the heat transfer per kg steam.

- a) 3237.55 kJ/kg                      b) **2337.55 kJ/kg**                      c) 2733.55 kJ/kg                      d) 2755.33 kJ/kg

Answer: b) 2337.55 kJ/kg

$$\text{Solution: } h_2 = h_{f2} + x_2 h_{fg2} = 743 + 0.95(2031) = 2672.45 \text{ kJ/kg}$$

$$q = \Delta h = h_2 - h_1 = 2672.45 - 334.9 = 2337.55 \text{ kJ/kg}$$

108. A 150-MW power plant produced an annual energy of 500 000 MW-hrs. Calculate the annual capacity factor of the plant.

- a) **38.05 %**                      b) 35.08 %                      c) 30.85 %                      d) 53.08 %

$$\text{Solution: } \text{Annual Capacity Factor} = \frac{\text{Annual Energy Produced, kW} \cdot \text{Hrs}}{(\text{Plant Capacity, kW})(8760 \text{ Hrs})}$$

$$\text{ACF} = \frac{500\,000\,000}{150\,000(8760)} = 0.3805, \text{ or } 38.05 \%$$

109. A power plant is said to have a use factor of 48.5 % and a capacity factor of 42.4 %. How many hours did it operate during the year?

- a) 6 758.23 Hrs                      b) **7 658.23 Hrs**                      c) 5 768.23 Hrs                      d) 8 765.23 Hrs

$$\text{Solution: } \text{Use Factor} = \frac{\text{Annual kW} \cdot \text{Hr}}{(\text{kW Plant Capacity})(\text{Number of Hrs of Operation})}$$

$$\text{No. of Hrs of operation} = \left(\frac{\text{Capacity Factor}}{\text{Use Factor}}\right) (8760) = \left(\frac{0.424}{0.485}\right) (8760) = 7658.23 \text{ Hrs}$$

110. A feed having 18 % moisture delivers 150 kg/min of dried product having 97 % solid. Find the moisture removed.

- a) 21.25 kg/min                      b) **27.44 kg/min**                      c) 17.44 kg/min                      d) 22.15 kg/min

Answer: b) 27.44 kg/min

$$\text{Solution: } m_1(1 - MC_1) = m_2(1 - MC_2) \quad m_1 = \frac{m_2(1 - MC_2)}{1 - MC_1} = \frac{150(1 - 0.03)}{1 - 0.18} = 177.44 \text{ kg/min}$$

$$\Delta m = m_1 - m_2 = 177.44 - 150 = 27.44 \text{ kg/min}$$

111. An open cylindrical tank having a radius of 0.30 m and a height of 1.20 m is filled with water at a depth of 0.90 m. How fast will it be rotated about its vertical axis so that no water will be spilled out?  
 a) 178.34 rpm                      b) 207.22 rpm                      c) **109.21 rpm**                      d) 66.88 rpm

Answer: c) 109.21 rpm

$$\text{Solution: } y = \frac{\omega^2 r^2}{2g} \qquad 0.60 = \frac{\omega^2 (0.30)^2}{2(9.81)} \qquad \omega = 11.44 \text{ rad/s} \qquad N = \frac{11.44(60)}{2\pi} = 109.21 \text{ rpm}$$

112. The gravimetric analysis of the dry exhaust gas from an internal combustion engine is as follows: CO<sub>2</sub> = 20 %; O<sub>2</sub> = 5 %; N<sub>2</sub> = 75 %. Determine the specific heat gas constant in kJ/kg-°K.  
 a) 0.2780                      b) 0.2652                      c) 2.0776                      d) **0.2735**

Answer: d) 0.2735

$$\text{Solution: Total Number of moles: } n_t = \frac{0.20}{44} + \frac{0.05}{32} + \frac{0.75}{28} = 0.0329 \text{ kgmol}$$

$$\text{Gas Constant: } R = n_t \bar{R} = (0.0329 \text{ kgmol})(8.3143 \text{ kJ/kgmol } ^\circ \text{K}) = 0.2735 \text{ kJ/kg } ^\circ \text{K}$$

113. A refrigerator using ammonia has a pressure in the evaporator is 2.74 kg/cm<sup>2</sup> and the ammonia at entry is 0.12 dry while at exit is 0.91 dry. During compression the work done per kg of ammonia is 17033 kg-m. Calculate the COP. It is given that the latent enthalpy and specific volume of ammonia at 2.24 kg/cm<sup>2</sup> are 320 kcal/kg and 0.436 m<sup>3</sup>/kg, respectively.  
 a) 4.63                      b) **6.34**                      c) 3.46                      d) 4.36

Answer: b) 6.34

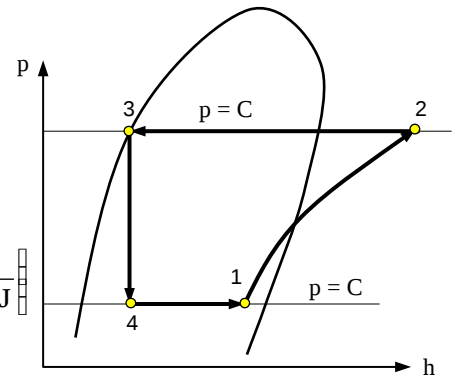
$$\text{Solution: } h_{fg} = (320 \text{ kcal/kg})(4.187 \text{ kJ/kcal}) = 1339.84 \text{ kJ/kg}$$

$$h_4 = h_f + x_4(h_{fg}) = h_f + (0.12)(1339.84) = h_f + 160.78$$

$$h_1 = h_f + x_1(h_{fg}) = h_f + (0.91)(1339.84) = h_f + 1219.25$$

$$w_c = h_2 - h_1 = 17033 \frac{\text{kg}_f \cdot \text{m}}{\text{kg}} (9.8066 \text{ N/kg}_f) \left[ \frac{1 \text{ J}}{\text{N} \cdot \text{m}} \right] \left[ \frac{1 \text{ kJ}}{1000 \text{ J}} \right] = 167.04 \text{ kJ/kg}$$

$$\text{COP} = \frac{Q_e}{W_c} = \frac{h_1 - h_4}{h_2 - h_1} = \frac{1219.25 - 160.78}{167.04} = 6.34$$



114. In an ideal vapor-compression using R-12 with an evaporator temperature of 49.3 °C and requires a 74.6 kW motor to drive the compressor. What is the capacity of the refrigerator in TR? From R-12 Table: h<sub>2</sub> = 382 kJ/kg, h<sub>3</sub> = 243.15 kJ/kg, h<sub>4</sub> = 243.15 kJ/kg, & h<sub>1</sub> = 338.14 kJ/kg.

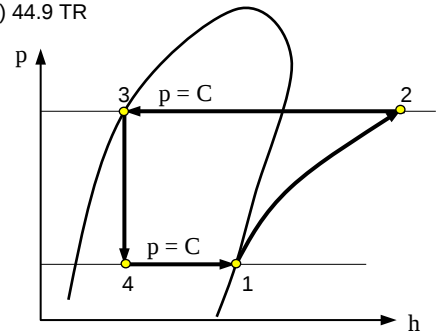
- a) 49.5 TR                      b) **45.9 TR**                      c) 43.9 TR                      d) 44.9 TR

Answer: b) 45.9 TR

Solution: Solving for the capacity of refrigerator, TR

$$m = \frac{W_c}{h_2 - h_1} = \frac{74.6}{382 - 338.14} = 1.70 \text{ kg/s}$$

$$Q_e = \frac{m(h_1 - h_4)}{3.516} = \frac{(1.70)(338.14 - 243.15)}{3.516} = 45.91 \text{ TR}$$



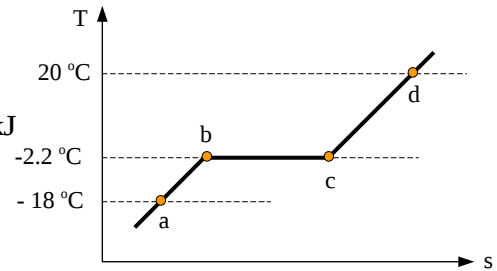
115. A lean beef if it is to be cooled from 20 °C to 4 °C, after which it is frozen and cooled to - 18 °C. Compute the heat to be removed from 110 kg of lean beef to achieve this requirement. Specific heat of beef above freezing is given as 3.23 kJ/kg-°C and below freezing is 1.68 kJ/kg-°C, freezing point is - 2.2 °C, and latent heat of fusion is 233 kJ/kg.

- a) 40 319 kJ                      b) **36 437.5 kJ**                      c) 42 329 kJ                      d) 37 438 kJ

Answer: b) 36 437.5 kJ

$$\text{Solution: } q = m \left[ c_{p_{dc}} (\Delta T)_{dc} + h_i + c_{p_{ba}} (\Delta T)_{ba} \right]$$

$$q = (110) \left[ 3.23(20 + 2.2) + 233 + 1.68(-2.2 + 18) \right] = 36\,437.5 \text{ kJ}$$



116. In a reversed Carnot cycle, the minimum and maximum temperatures are  $-25^\circ\text{C}$  and  $72^\circ\text{C}$ , respectively. If the heat rejected at the condenser is 6000 kJ/min, determine the power input required.

- a) 28.12 kW                      b) 27.81 kW                      c) 31.11 kW                      d) 28.06 kW

Answer: a) 28.12 kW

$$\text{Solution: } \text{COP} = \frac{T_L}{T_H - T_L} = \frac{273 - 25}{72 - 25} = 5.28 \quad Q_L = Q_H \left[ \frac{T_L}{T_H} \right] = \left[ \frac{6000}{60} \right] \left[ \frac{273 - 25}{72 + 273} \right] = 71.88 \text{ kW}$$

$$W = Q_H - Q_L = \left[ \frac{6000}{60} \right] - 71.88 = 28.12 \text{ kW}$$

117. In a reversed Carnot cycle, the minimum and maximum temperatures are minus  $24^\circ\text{C}$  and  $72^\circ\text{C}$ , respectively. If the heat rejected at the condenser is 6000 kJ/min, determine the power input required.

- a. 25 KW                      b. 26 KW                      c. 28 KW                      d. 30 KW

Answer: c) 28 kW

$$\text{Solution: } Q_L = Q_H \left[ \frac{T_L}{T_H} \right] = \left[ \frac{6000}{60} \right] \left[ \frac{273 - 24}{72 + 273} \right] = 72.12 \text{ kW} \quad W = Q_H - Q_L = \left[ \frac{6000}{60} \right] - 72.12 = 27.88 \text{ kW}$$

118. A refrigerating system operates on the Reversed Carnot cycle. The higher temperature of the refrigeration system is  $49^\circ\text{C}$  and the lower temperature is  $-12^\circ\text{C}$ . The capacity is 30 tons. Neglect all losses, determine the horsepower input.

- a. 23                      b. 28                      c. 33                      d. 39

Answer: c) 33.04 Hp

$$\text{Solution: } \text{COP} = \frac{T_L}{T_H - T_L} = \frac{273 - 12}{49 + 12} = 4.28 \quad W = \frac{Q_e}{\text{COP}} = \frac{30(3.516)}{4.28(0.746)} = 33.04 \text{ Hp}$$

119. A refrigeration system operates on the Reversed Carnot cycle with a refrigerant higher temperature of  $50^\circ\text{C}$ . The COP is 5 and the capacity is 50 tons. Determine the change of entropy in KJ/min-K.

- a. 39.2                      b. 32.0                      c. 92.3                      d. 23.9

Answer: a) 39.2 kJ/min-°K

$$\text{Solution: } T_L = \frac{\text{COP}(T_H)}{1 + \text{COP}} = \frac{5(50 + 273)}{1 + 5} = 269.2 \text{ }^\circ\text{K}$$

$$\Delta S = \frac{Q_e}{T_L} = \frac{50(3.516)}{269.2} = 0.653 \text{ kW / }^\circ\text{K} = 39.18 \text{ kJ / min }^\circ\text{K}$$

120. A refrigeration system operates on the Reversed Carnot cycle with a refrigerant higher temperature of  $50^\circ\text{C}$ . The COP is 5 and the capacity is 50 tons. If the cycle works as a heat pump, what is its COP?

- a. 5                      b. 5.5                      c. 6                      d. 6.5

Answer: c) 6

$$\text{Solution: } \text{COP}_{\text{HP}} = \text{COP}_{\text{Ref}} + 1 = 5 + 1 = 6$$

121. A simple vapor compression cycle develops 70.32 KW of refrigeration using ammonia refrigeration at 24°C condenser temperature ( $h_f = 312.87$  KJ/kg) and an evaporator temperature of minus 18°C ( $h_g = 1439.94$  KJ/kg). If the enthalpy of the refrigerant leaving compressor is 1657 KJ/kg. What is the required power per ton of refrigeration (KW/ton)?  
 a. 0.766                                      b. 0.667                                      c. **0.676**                                      d. 0.776

Answer: c) 0.675 kW/TR

$$\text{Solution: COP} = \frac{h_1 - h_4}{h_2 - h_1} = \frac{1439.94 - 312.87}{1657 - 1439.94} = 5.2 \qquad \text{kW / Ton} = \frac{3.517}{\text{COP}} = \frac{3.517}{5.2} = 0.676$$

$$\text{Note: COP} = \frac{Q_c, \text{TR}}{W, \text{kW}} = \frac{\text{TR} (3.517)}{\text{kW}} \qquad \rightarrow \frac{\text{kW}}{\text{TR}} = \frac{3.517}{\text{COP}}$$

122. An NH<sub>3</sub> compressor operates at an evaporator pressure of 316 KPa and condenser pressure of 1514.2 KPa. A twin-cylinder compressor with the bore and stroke unity is to be used at 1200 rpm. Assuming a 5% clearance for the compressor and the refrigerant volume flow rate at compressor suction of 0.0322 m<sup>3</sup>/sec, determine the size of the compressor in mm.

- a) **105**                                      b) 95                                      c) 110                                      d) 125

Answer: a) 105 mm

$$\text{Solution: } \eta_v = \frac{1 + c - c \left( \frac{p_2}{p_1} \right)^{\frac{1}{k}}}{1} (100 \%) = \frac{1.05 - 0.05 \left( \frac{1514.2}{316} \right)^{1.304}}{1} (100 \%) = 88.37 \%$$

$$V_D = \frac{V_1}{\eta_v} = \frac{0.0322}{0.8837} = 0.0364 \text{ m}^3 / \text{s} \qquad V_D = \frac{\pi}{4} D^2 L n_c / 60 = \frac{\pi}{4} D^3 \frac{n}{60} n_c$$

$$D = \frac{4(60)V_D}{\pi n n_c}^{\frac{1}{3}} = \frac{4(60)(0.0364)}{\pi(1200)(2)}^{\frac{1}{3}} = 0.10503 \text{ m} = 105.03 \text{ mm}$$

123. Calculate the TR required to cool 15,000 lbs of fresh pork from a temperature of 89°F to 32°F in 24 hours. Specific heat above freezing of fresh pork is 0.68 Btu/lb-°F and the fresh pork freezing temperature is 28.4°F.

- a) **2.02**                                      b) 3.52                                      c) 1.68                                      d) 5.64

Answer: a) 2.02 TR

$$\text{Solution: } Q_e = \frac{15000}{24(60)(200)} (0.68)(89 - 32) = 2.02 \text{ TR}$$

Note: 1 TR = 12 000 Btu/hr = 200 Btu/min

124. A full cylindrical tank 12 m high has a constant diameter of 6 m. The tank has a 100 mm diameter hole in its bottom. The coefficient of discharge for the hole is 0.98. How long will it take for the water level to drop from 12 m to 6 m?

- a) 16 minutes                                      b) 20 minutes                                      c) **24 minutes**                                      d) 28 minutes

Answer: c) the time to lower the level = 24 minutes

$$\text{Solution: } V_o = C_v \sqrt{2gH} = (0.98) \sqrt{2(9.8066)(12)} = 15.035 \text{ m/s}$$

$$V_T = \frac{\pi}{4} D^2 h = \frac{\pi}{4} (6)^2 (12 - 6) = 169.65 \text{ m}^3$$

$$Q = AV_o = \frac{\pi}{4} d^2 V_o = \frac{\pi}{4} (0.10)^2 (15.035) = 0.1181 \text{ m}^3 / \text{s} \qquad t = \frac{V_T}{Q} = \frac{169.65}{0.1181(60)} = 23.94 \text{ minutes}$$

125. An air-vapor mixture has a DB temperature of 30 °C and a humidity ratio of 0.015 kg/kg d.a. Calculate the enthalpy.  
 a) **68.527 kJ/kg d.a.**                                      b) 78.527 kJ/kg d.a.                                      c) 58.527 kJ/kg d.a.                                      d) 88.527 kJ/kg d.a.

Answer: a) 68.527 kJ/kg d.a.

$$\text{Solution: } h = 1.007t - 0.026 + W(2501 + 1.84t) = (1.007)(30) - 0.026 + (0.015)[2501 + 1.84(30)] = 68.527 \text{ kJ / kg}$$

126. What is the moisture content of moist air at 20 °C DB, 15 °C WB, and 95 kPa barometric pressure? Let the saturation pressure of water at 15 °C equals to 1.7057 kPa and at 20 °C is 2.339 kPa.

- a) **0.00923 kg/kg d.a.**                      b) 0.00293 kg/kg d.a.                      c) 0.00392 kg/kg d.a.                      d) 0.00239 kg/kg d.a.

Answer: a) 0.00923 kg/kg d.a.                      Solution: Using the IHVE formula to solve for  $p_v$ ,

$$p_v = p_{WB} - 6.66 \times 10^{-4} p_t (DB - WB) = 1.7057 - (6.66 \times 10^{-4})(95)(20 - 15) = 1.38935 \text{ kPa}$$

$$W = (0.622) \frac{p_v}{p_t - p_v} = 0.622 \left[ \frac{1.38935}{95 - 1.38935} \right] = 0.00923 \text{ kg / kg da.}$$

127. A 6 m<sup>3</sup> tank is filled with a nitrogen gas at a pressure of 198.675 kPa and temperature of 40 °C. Determine the mass of the nitrogen in the tank.

- a) 18.4 kg                      **b) 19.4 kg**                      c) 20.4 kg                      d) 17.4 kg

Answer: b) 19.4 kg

$$\text{Solution: } R = \frac{\bar{R}}{M} = \frac{8.3143}{28} = 0.29694 \text{ kJ / kg } ^\circ \text{K} \qquad m = \frac{pV}{RT} = \frac{(198.675 + 101.325)(6)}{0.29694(40 + 273)} = 19.4 \text{ kg}$$

128. It is a form of thermal convection when the motion of the fluid is due entirely to buoyancy forces, usually confined to a layer near the heated or cooled surface. How do you call this thermal convection mode of heat transfer?

- a) Free Convection**                      b) Force Convection                      c) Transient Convection                      d) Normal Convection

129. It is a form of thermal convection when the motion of the fluid is due entirely to buoyancy forces, usually confined to a layer near the heated or cooled surface. How do you call this thermal convection mode of heat transfer?

- a) Free Convection**                      b) Force Convection                      c) Transient Convection                      d) Normal Convection

130. What are the refrigerants that are chlorofluorocarbons but cause little ozone destruction?

- a) CFC Refrigerants                      **b) HCFC Refrigerants**                      c) HFC Refrigerants                      d) Inorganic Refrigerants

131. What is the refrigerant commonly used in ice-plant refrigeration?

- a) R -12                      b) R - 22                      c) **Ammonia**                      d) R - 40

132. What do you call a refrigeration system in which the refrigerant gas evolved in the evaporator is taken up in an absorber and released in a generator upon the application of heat?

- a) Absorption refrigeration system**                      b) Cascade refrigeration system  
c) Flooded refrigeration system                      d) Steam jet refrigeration system

133. Which of the following is true for white ice?

- a) A fast-cooled water                      b) A sub-cooled water  
**c) Due to dissolved air, gases and impurities**                      d) Formed by blowing air during freezing

134. In the detection of refrigerant leak, sulphur stick burning in the presence of ammonia will release of which of the following colors of smoke?

- a) Dense White**                      b) Dense Yellow                      c) Dense Orange                      d) Dense Red

135. It is the ozone-destroying power of a substance measured relative to refrigerant 11 (R-11 or CFC-11).

- a) Ozone Depletion Potential (ODP)**                      b) Hydrochlorofluorocarbon (HCFC)  
c) Hydrofluorocarbon (HFC)                      d) Global Warming Potential (GWP)

136. How do you classify a solenoid valve?

- a) A thermal valve                      **b) A magnetic stop valve**                      c) A bellows valve                      d) A bi-metallic valve

137. What is a thermostat?

- a) A temperature-operated switch**                      b) A pressure-operated switch  
c) A superheat-operated switch                      d) A back pressure-operated switch

138. Which of the following ranges of humidity ratio is used for comfort air conditioning?

- a) 50 to 55 %                      **b) 55 to 60 %**                      c) 60 to 65 %                      d) 45 to 50 %

139. What is a body insulation that is usually described as a single equivalent uniform layer over the whole body?

- a) Skin                      b) Blood                      **c) Clothing**                      d) Water

140. The amount of heat required or needed to raise the temperature of one pound of the substance one degree Fahrenheit.

- a) Specific heat**                      b) Internal energy                      c) Latent heat                      d) All the above

141. The amount of heat added to or removed from a substance that can be measured by a change in temperature of the substance.  
a) Specific heat                      **b) Sensible heat**                      c) Latent heat                      d) Internal energy
142. The amount of heat added to or removed from a substance to cause a change of state without a change in temperature.
143. a) Specific heat                      b) Sensible heat                      **c) Latent heat**                      d) Internal energy
144. The amount of heat needed to change a substance from solid to the liquid state.  
a) Specific heat                      **b) Latent heat of fusion**                      c) Latent heat of vaporization                      d) Heat of conduction
145. The amount of heat required to change a substance from the liquid to the vapor state.  
a) Specific heat                      b) Latent heat of fusion                      **c) Latent heat of vaporization**                      d) Heat of conduction
146. The value of latent heat of vaporization for one lb water at standard atmospheric pressure.  
**a) 970 Btu**                      b) 2257 Btu                      c) 144 Btu                      d) 335 Btu
147. The amount of latent heat of fusion for one lb water at standard atmospheric pressure.  
a) 970 Btu                      b) 2257 Btu                      **c) 144 Btu/lb**                      d) 335 Btu/lb
148. The unit of heat in the English system of units.  
**a) Btu**                      b) ft-lb                      c) Hp                      d) ft-lb/mn
149. What is the unit of work in the English system?  
a) Btu                      **b) Ft-lb**                      c) Ft-lb/min                      d) Btu/min.
150. As a general rule, the cooling water side of the condenser should be scheduled for inspection every which of the following number of months?  
a) Month                      b) **3 Months**                      c) 6 Months                      d) Year
151. When adding the refrigerant in a refrigeration system, it shall be charge into which of the following parts of the system?  
a) High pressure side                      **b) Low pressure side**                      c) Low and high pressure side                      d) Compressor discharge line
152. Which of the following is not a desirable property of a refrigerant?  
**a) Low thermal conductivity**                      b) Low freezing point                      c) Low condensing pressure                      d) Low viscosity
153. It is the process of treating air so as to control simultaneously its temperature, humidity, cleanliness and distribution to meet the comfort requirements of the occupants of the conditioned room or space. What is this?  
**a) Comfort Air Conditioning**                      b) Summer Air Conditioning                      c) Industrial Air Conditioning                      d) Commercial Air Conditioning
154. What are the refrigerants that are chlorofluorocarbons but cause little ozone destruction?  
a) CFC Refrigerants                      **b) HCFC Refrigerants**                      c) HFC Refrigerants                      d) Inorganic Refrigerants
155. What is the refrigerant commonly used in ice-plant refrigeration?  
a) R -12                      b) R - 22                      c) **Ammonia**                      d) R - 40
156. What do you call a refrigeration system in which the refrigerant gas evolved in the evaporator is taken up in an absorber and released in a generator upon the application of heat?  
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**a) Ozone Depletion Potential (ODP)**                      b) Hydrochlorofluorocarbon (HCFC)  
c) Hydrofluorocarbon (HFC)                      d) Global Warming Potential (GWP)
164. How do you classify a solenoid valve?  
a) A thermal valve                      **b) A magnetic stop valve**                      c) A bellows valve                      d) A bi-metallic valve



- c) King valve not open wide enough  
 c) Dirty dehydrator
191. Which of the following would cause high head pressure or condenser pressure?  
 a) Dirty condenser  
 b) Insufficient cooling water  
 c) Pressure of air in the cooling water  
 d) **All of these**
192. Which of the following would cause low head pressure?  
 a) Insufficient cooling water  
 b) Too much cooling water  
 c) Insufficient refrigerant gas  
 d) **Too much cooling water and or insufficient refrigerant gas**
193. The dehydrator is located \_\_\_\_\_.  
 a) Between the receiver and king valve  
 b) Between the receiver and expansion valve  
 c) Between the condenser and king valve  
 d) Between the condenser and accumulator
194. Which of the following is the purpose or function of the dehydrator?  
 a) To remove oil from the refrigerant  
 b) To add more refrigerant to the system  
 c) **To remove moisture from the refrigerant**  
 d) To remove moisture from the crank case oil
195. Which of the following would you apply if you got Freon in your eyes?  
 a) Soapy water  
 b) **Sterile mineral oil**  
 c) Clean water  
 d) Sodium bicarbonate
196. What is the heart of the refrigeration system?  
 a) Condenser  
 b) Evaporator  
 c) **Compressor**  
 d) Expansion valve
197. An instrument used to measure the DB-temperature and the wet-Bulb temperature of moist air.  
 a) **Psychrometer**  
 b) Thermometer  
 c) Hydrometer  
 d) Hygrometer
198. How do you call the pressure, in psi, above a complete vacuum?  
 a) Gage pressure  
 b) **Absolute pressure**  
 c) Vacuum pressure  
 d) Atmospheric pressure
199. A temperature in which moisture content of moist air starts to condense.  
 a) Wet-bulb temperature  
 b) Dry-bulb temperature  
 c) **Dew point temperature**  
 d) Saturation temperature
200. For each gas there exists a temperature above which it cannot be liquefied, regardless of pressure. This temperature is called as \_\_\_\_\_.  
 a) Wet-bulb temperature  
 b) Dry-bulb temperature  
 c) **Critical temperature**  
 d) Saturation temperature
201. The so called \_\_\_\_\_ at substances used in laboratory methods of producing a drop in temperature.  
 a) Brine mixture  
 b) Water-ammonia mixture  
 c) **Frigorific mixture**  
 d) Ice and salt mixture
202. Adding 10 percent salt (NaCl), by weight, to water lowers its freezing point from 32 °F to \_\_\_\_\_.  
 a) **18.7 °F**  
 b) 0 °F  
 c) 15.7 °F  
 d) 32 °F
203. It is the basis of all refrigeration calculations, whether for cold storage, air conditioning, ice cream manufacturing.  
 a) Refrigerating effect  
 b) **Ton of refrigeration**  
 c) Coefficient of performance  
 d) Compressor Hp
204. Which of the following is the component of vapor-compression refrigeration not belonging to high pressure side?  
 a) Condenser  
 b) Compressor  
 c) **Expansion valve**  
 d) Liquid line
205. Another term for suction pressure.  
 a) Discharge pressure  
 b) Heat pressure  
 c) **Back pressure**  
 d) Condenser pressure
206. The amount of heat absorbed in the evaporator, which is the same as the amount of heat removed from the space to be cooled.  
 a) Tons of refrigeration  
 b) **Refrigerating effect**  
 c) Coefficient of performance  
 d) Compressor Hp
207. Too much oil in the compressor would \_\_\_\_\_.  
 a) **Absorb too much refrigerant from the system**  
 b) Damage the expansion valve  
 c) Cause leakage through the shaft seals  
 d) Deposit oil on the condenser tube
208. Which of the following has the lowest boiling point or temperature?  
 a) NH<sub>3</sub>  
 b) **CO<sub>2</sub>**  
 c) F-22  
 d) F-21
209. Which of the following would cause a high suction pressure?  
 a) Expansion valve not open wide enough  
 b) **Expansion valve open too wide**  
 c) King valve not open wide enough  
 d) Dirty dehydrator
210. Which of the following would cause high head pressure or condenser pressure?  
 a) Dirty condenser  
 b) Insufficient cooling water  
 c) Pressure of air in the cooling water  
 d) **All of these**
211. Which of the following would cause low head pressure?  
 a) Insufficient cooling water  
 b) Too much cooling water  
 c) Insufficient refrigerant gas  
 d) **Too much cooling water and or insufficient refrigerant gas**
212. Water in the refrigerant is liable to \_\_\_\_\_.  
 a) Clog the oil trap  
 b) Freeze in the king valve  
 c) Emulsify the oil in the compressor  
 d) To freeze on the expansion seat and cut the flow of liquid refrigerant

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- a) Clog the oil trap  
b) Freeze in the king valve  
c) Emulsify the oil in the compressor  
d) To freeze on the expansion seat and cut the flow of liquid refrigerant
218. The purpose of the scale trap is \_\_\_\_\_.
- a) To control the amount of scale going to the compressor  
b) To remove insoluble gases from the refrigerant  
c) **To remove dirt, scale and metal chips from the refrigerant**  
d) To dissolve scale and dirt in the system
219. What is the function of expansion valve?
- a) **To regulate the amount of liquid refrigerant to the expansion coils**  
b) To change the high-pressure liquid to low-pressure liquid  
c) To change the gas refrigerant to liquid  
d) To shut off the flow of refrigerant to the condenser
220. The oil separator or oil trap is located between \_\_\_\_\_.
- a) Receiver and the king valve  
b) Condenser and the receiver  
c) **Compressor discharge valve and the condenser**  
d) Receiver and the king valve
221. The purpose of the oil trap or oil separator is \_\_\_\_\_.
- a) **To remove oil from the refrigerant gas**  
b) To remove oil from the charging tank  
c) To add oil to the compressor  
d) To remove oil from the evaporator
222. Which of the following is the boiling point of ammonia at standard atmospheric pressure?
- a) - 28 °C  
b) **- 28 °F**  
c) 0 °F  
d) 32 °F
223. The purpose of the scale trap is \_\_\_\_\_.
- a) To control the amount of scale going to the compressor  
b) To remove insoluble gases from the refrigerant  
c) **To remove dirt, scale and metal chips from the refrigerant**  
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- a) Receiver and the king valve  
b) Condenser and the receiver  
c) **Compressor discharge valve and the condenser**  
d) Receiver and the king valve
226. The purpose of the oil trap or oil separator is \_\_\_\_\_.
- a) **To remove oil from the refrigerant gas**  
b) To remove oil from the charging tank  
c) To add oil to the compressor  
d) To remove oil from the evaporator
227. When adding the refrigerant in a refrigeration system, it shall be charge into which of the following parts of the system?
- a) High pressure side  
b) **Low pressure side**  
c) Low and high pressure side  
d) Compressor discharge line
228. Which of the following is not a desirable property of a refrigerant?
- a) **Low thermal conductivity**  
b) Low freezing point  
c) Low condensing pressure  
d) Low viscosity
229. It is the process of treating air so as to control simultaneously its temperature, humidity, cleanliness and distribution to meet the comfort requirements of the occupants of the conditioned room or space. What is this?
- a) **Comfort Air Conditioning**  
b) Summer Air Conditioning  
c) Industrial Air Conditioning  
d) Commercial Air Conditioning
230. A double-pipe condenser has:
- a) two piping system side by side, one with cooling water and one with refrigerant  
b) **a small pipe inside a larger pipe, the cooling water passing through the small pipe and the refrigerant through the large pipe**  
c) two pipes for cooling water and one for the refrigerant  
d) none of the above
231. Air can be prevented from getting into the system by:
- a) keeping all glands and stuffing boxes on the high-pressure side tight  
b) keeping the dehydrator clean at all times  
c) **keeping all glands and stuffing boxes on the low-pressure side tight**  
d) running the refrigerant through the aerator
232. Which of the following is the boiling point of ammonia at standard atmospheric pressure?



253. Which of the following is not a main part of a typical coal burner?  
a) Air registers                      b) A nozzle                      **c) An atomizer**                      d) An igniter
254. Which of the following is the purpose of the nozzle in a combustor of gas turbine plant?  
**a) Increase the velocity**                      b) Increase the pressure                      c) Increase the moisture                      d) Increase the power
255. When the number of reheat stages in a reheat cycle is increased, the average temperature:  
a) Increases                      b) Constant                      **c) Decreases**                      d) Zero
256. What is a valve designed to allow the fluid to pass through in one direction only?  
a) Solenoid valve                      **b) Check valve**                      c) Gate valve                      d) Globe valve
257. It is the difference in pressure measured below or above atmospheric pressure. How do you call this?  
**a) Draft**                      b) Drift                      c) Gage pressure                      d) Atmospheric pressure
258. What do you call a minute-fresh water plant growth that forms a scum on the surfaces of re-circulated water apparatus, interfering with fluid flow and heat transfer?  
**a) Algae**                      b) Water lily                      c) Bacteria                      d) Virus
259. This is a water supply system or device for cleaning, humidifying, or dehumidifying the air. How do you call this device?  
a) Air lateral                      b) Air main                      c) Air tunnel                      **d) Air washer**
260. This is a circular, square, or rectangular air distribution outlet, generally located in the ceiling and comprised of deflecting members discharging supply air in various directions and planes, and arranged to promote mixing of primary air with secondary room air. What is this component?  
a) Air nozzle                      **b) Air diffuser**                      c) Air conduit                      d) Air duct
261. Which of the following is an instrument for measuring the velocity of the fluid?  
a) Analyzer                      b) Anticipating control                      **c) Anemometer**                      d) Air washer
262. A steam power plant in which the exhaust from the prime mover, which may be either a reciprocating steam engine or a turbine, is discharged into a condenser in which the absolute pressure is less than atmospheric.  
a) Non-condensing steam power plant                      **b) Condensing power plant**  
c) Regenerative cycle power plant                      d) Co-generative power plant
263. Which of the following is true for the design of an air duct supply of an air conditioning?  
a) Adds moisture to the air                      b) Lowers temperature of the air                      c) Does not affect the moisture of air                      **d) Affects the distribution of air**
264. What do you call a simultaneous generation of electricity and steam (or heat) in a single steam power plant?  
a) Steam turbine plant                      **b) Cogeneration**                      c) Gas turbine plant                      d) Waste heat recovery
265. Which of the following is the process occurring in a cooling tower?  
a) Sensible heating                      **b) Heating and humidifying**                      c) Adiabatic saturation                      d) Chemical dehumidification
266. Which of the following occurs when pumps are connected in parallel?  
a) Increase head, same discharge                      b) No change  
**c) Increase discharge, same head**                      d) Increase discharge, increase head
267. It indicates the water level inside the boiler. What is this?  
**a) Water column**                      b) Water walls                      c) Baffles                      d) Fusible plug
268. What is the ratio of the maximum demand of the system to the rated capacity of the system?  
a) Operation factor                      **b) Utilization factor**                      c) Annual capacity factor                      d) Use factor
269. Which of the following is the most commonly used pyrometer?  
a) Optical                      b) Radiation                      **c) Thermoelectric**                      d) Bimetallic
270. This is pipe is attached to the penstock to let the water be at atmospheric pressure. How do you call this?  
a) Draft tube                      **b) Surge chamber**                      c) Spillway                      d) Silt sluice
271. Which of the following is not considered as gaseous fuel?  
a) Acetylene                      b) Liquefied petroleum gas                      **c) Bunker**                      d) Propane
272. If the volume of an ideal gas is inversely proportional with its absolute pressure at a constant-temperature process. The preceding statement is known as:  
**a) Boyle's Law**                      b) Charles' Law                      c) Joule's Law                      d) Newton's Law
273. How do you call the heat energy produced by the movement of the molecules within a substance caused by its temperature?  
a) Molecular energy                      **b) Internal energy**                      c) Kinetic energy                      d) Entropy
274. In a steam generator, what do you call the duct that connects the boiler to the chimney?  
**a) Breeching**                      b) Blowdown valve                      c) Gage glass                      d) Baffles
275. In relation to brakepower, what is the instrument used to measure the torque?  
a) Tachometer                      b) Engine indicator                      c) Anemometer                      **d) Dynamometer**
276. What is the ratio of the radiation of an actual body to the radiation of a blackbody?

- a) Absorptance                      **b) Emittance**    c) Reflectance    d) Transmittance
277. This valve positions the valve spool to admit the refrigerant as required by evaporator load.  
**a) Thermostatic Expansion Valve**                      b) Electric Expansion Valve                      c) Capillary tube                      d) Short Tube Restrictor
278. This is not a valve, but effectively replaces the expansion valve in many applications. It is a long thin tube placed between the condenser and the evaporator. The small diameter and long length of the tube produce a large pressure drop.  
a) Thermostatic Expansion Valve                      b) Electric Expansion Valve                      **c) Capillary tube**                      d) Short Tube Restrictor
279. This is widely used in place of capillary tube in residential systems. It has high reliability, low cost, and easily inspected and replaced.  
a) Thermostatic Expansion Valve                      b) Electric Expansion Valve                      c) Capillary tube                      **d) Short Tube Restrictor**
280. It is used to maintain a relatively constant minimum pressure in the evaporator.  
**a) Evaporator Pressure Regulator**                      b) Suction Pressure Regulator                      c) Short Tube Restrictor                      d) Short tube restrictor
281. The main application of evaporator pressure regulator:  
**a) To set a minimum evaporator temperature to permit the use of different evaporators at different pressures on the same compressor.**  
b) Used for limiting the maximum pressure at compressor suction  
c) It reduces the compressor load during the start-up period  
d) All of these
282. The main advantage of the capillary tube:  
a) It has high reliability, low cost, and easily inspected and replaced  
c) It is a load-limiting device                      **b) Its simplicity and low cost; and it is not subject to wear**  
d) All of these
283. A (n) \_\_\_\_\_ wrench should be used on a valve stem.  
a) Allen wrench                      b) Miniature pipe                      **c) Service valve**                      d) Torx key
284. When should you push and pull on a wrench?  
**a) Push to loosen, pull to tighten**                      b) Pull to loosen, push to tighten                      c) Always push                      d) Always pull
285. What tool should not be used on a slotted hexagon head bolt?  
a) Straight screw driver                      **b) Nut pliers**                      c) Hex key wrench                      d) Twelve-point wrench
286. Which of the following would not describe a box wrench?  
a) Straight                      b) Offset                      c) Double offset                      d) Open ended
287. It is a branch of science that deals with the process of reducing and maintaining the temperature of a space or material below the temperature of the surroundings.  
a) Air conditioning                      **b) Refrigeration**                      c) Heat pumping                      d) All of these
288. The high-pressure vapor heat exchanger in the refrigeration system.  
a) Evaporator                      **b) Condenser**                      c) Boiler                      d) Heater
289. A refrigeration method of lowering and maintaining the temperature of a material or space by the use of a literal ice (water or other substance, say, dry ice)  
**a) Ice Refrigeration**                      b) Mechanical Refrigeration                      c) Vacuum Refrigeration                      d) Air cycle Refrigeration
290. A method of refrigeration using air as refrigerant, and basically used for the air conditioning of aircraft.  
a) Ice Refrigeration                      b) Mechanical Refrigeration                      c) Vacuum Refrigeration                      **d) Air cycle Refrigeration**
291. It is a compressor that has a single or multi-stage high-speed impeller to set up enough centrifugal force within a circular casing to raise the pressure of the refrigerant gas to condensing level.  
a) Reciprocating compressor                      b) Rotary compressor                      **c) Centrifugal compressor**                      d) Sliding vane compressor
292. It is a positive displacement compressor that traps a given volume of gas, compresses it, and ejects from the machine. It usually has a rotor revolving off-center in a cylinder with sliding vanes forced against the cylinder wall. Refrigerant gas is compressed by the sliding vanes around the cylinder from suction port to the discharge port.  
a) Reciprocating compressor                      b) Rotary compressor                      c) Centrifugal compressor                      **d) Rotary sliding vane compressor**
293. This compressor is another positive displacement compressor, and was first used for refrigeration in the late 1950s. The compressor basically consists of two mating helically grooved rotors, a male (lobes) and female (grooves), in a stationary housing with suction and discharge ports.  
a) Reciprocating compressor                      **b) Rotary screw compressor**                      c) Centrifugal compressor                      d) Rotary sliding vane compressor
294. It is a compressor with crankshaft extended through the compressor housing in which the motor is externally coupled to the shaft. Ammonia compressors are manufactured only in this type.  
**a) Open-type Compressor**                      b) Hermetic Compressor  
c) Semi-hermetic compressor                      d) Welded-shell (sealed) Hermetic Compressor
295. In air conditioning, it indicates either a volume or a site without a partition or a partitioned room or group of rooms. How do you call this?  
a) Zone                      b) Room                      **c) Space**                      d) Plenum
296. It is an enclosed or partitioned space that is usually treated as a single load. If conditioned, it often has an individual control system. What is this?  
a) Zone                      **b) Room**                      c) Space                      d) Plenum
297. Which of the following parameters has the greatest limiting effect on the thermal performance of an open, evaporative cooling tower?  
**a) Wet-Bulb temperature**                      b) Dry-Bulb temperature                      c) Range                      d) Approach

298. A method of refrigeration system using water as refrigerant; lowering and maintaining of system temperature is attained by creation of vacuum condition through the action of steam jet. It is basically used in the air condition system of a steam power plant.
- a) Ice Refrigeration                      b) Mechanical Refrigeration                      **c) Vacuum Refrigeration**                      d) Air cycle Refrigeration
299. These cooling towers have the fans are located at the top and draw the air upward through the tower. How do you call this cooling tower?
- a) Natural Draft Cooling Tower                      b) Mechanical Draft Cooling Tower  
c) Forced Draft-fan Cooling Tower                      **d) Induced Draft-fan Cooling Tower**
300. It is the term referring to any glazed aperture in a building envelope; the components of which include the following: glazing material, either glass or plastic; framing, mullions, muntins, and dividers; external shading devices; and integral-shading systems (between glass). What is this?
- a) Infiltration                      b) Radiation                      **c) Fenestration**                      d) Transmission
301. The most common instrument used to determine the mean radiant temperature; it consists of a hollow sphere 6 inches in diameter, flat black paint coating, and a thermocouple or thermometer bulb at its center.
- a) Psychrometer                      b) Thermocouple                      c) Kelvin thermometer                      **d) Vernon's globe thermometer**
302. This is a refrigeration system having two or more refrigerant circuits, each with a condenser, evaporator, and a pressure-imposing element, where the evaporator of one circuit cools the condenser of the other circuit. How do you call this refrigeration system?
- a) Absorption Refrigeration                      b) Split-type Refrigeration                      c) Vacuum Refrigeration                      **d) Cascade Refrigeration**
303. What kind of a heat exchanger where water is heated to a point that dissolved gases is liberated?
- a) Evaporator                      b) Condenser                      c) Intercooler                      **d) Deaerator**
304. This is a circular, square, or rectangular air distribution outlet, generally located in the ceiling and comprised of deflecting members discharging supply air in various directions and planes, and arranged to promote mixing of primary air with secondary room air. What is this component?
- a) Air nozzle                      **b) Air diffuser**                      c) Air conduit                      d) Air duct
305. It is a space, or several rooms, or units of space having some sort of coincident loads or similar operating characteristics. It may or may not be an enclosed space, or it may consist of many partitioned rooms. How do you call this?
- a) Zone**                      b) Room                      c) Space                      d) Plenum
306. The capacity of an evaporative condenser will:
- a) increase as the entering air wet-bulb temperature decreases**                      b) increase as the entering air wet-bulb temperature increases  
c) not change with changes in the line/entering air wet-bulb temperature                      d) decrease as the entering air wet-bulb temperature decreases
307. Gas condenses in the anal or inner tube of a(n):
- a) atmospheric condenser                      **b) double-pipe condenser**                      c) shell-and-tube condenser                      d) evaporative condenser
308. Natural-draft condensers are most frequently in:
- a) residential cooling                      b) room air conditioners                      **c) household refrigerators**                      d) large industrial plants
309. The capacity of an evaporative condenser is greatest on a:
- a) warm day                      **b) low-humidity day**                      c) cool day                      d) rainy day
310. The capacity of an evaporative condenser depends on:
- a) fan horsepower                      **b) entering-air wet-bulb temperature**  
c) the temperature of the entering air                      d) the amount of heat leaving air is capable of absorbing
311. The following does not increase the capacity of a water-cooled condenser:
- a) increasing the water flow                      b) reducing the water temperature  
**c) decreasing the ambient temperature**                      d) none of the above
312. Open shell-and-tube condensers are mainly used with:
- a) a cooling tower of spray pond                      **b) a dirty water**                      c) chemically treated water                      d) hard water
313. If a shell-and-tube condenser were removed and an evaporative condenser were installed, city water consumption would:
- a) decrease 40 to 50%                      b) increase 40 to 50%                      c) increase 85 to 90%                      d) decrease 85 to 90%
314. A cooling tower:
- a) is always used if water is scarce                      **b) is an accessory to a condenser**  
c) helps the operator maintain pressures                      d) must be in a location where the prevailing wind blows
315. Of the many ways to control condensing pressure, one method *not* an evaporative condenser is:
- a) cycling spray pump motor                      **b) coil flooding**                      c) air-bypass duct and damper                      d) air-throttling damped inlet
316. If a system operated with suction stop valve closed and the discharge stop valve open, what would happen?
- a) the head would blow off                      b) high head pressure would occur  
c) non-condensable gases would enter                      **d) all of the above**
317. At a given temperature, the relation of the actual pressure of a vapor in the atmosphere to the saturation pressure is called:
- a) relative humidity**                      b) partial pressure                      c) humidifying effect                      d) refrigeration effect
318. The capacity of a water-cooled condenser is least affected by:
- a) the amount of water circulated                      b) the temperature of the water  
c) the amount of gas circulated                      **d) the ambient temperature**
319. What effect would a refrigeration overcharge have on the system?
- a) head pressure would increase**                      b) head pressure would be decrease

320. How do you call a line that shows the relation of the steam consumption and the load of a steam turbine-generator?

a) Newton's line

b) Dalton's line

c) Jonval's line

**d) Willan's line**